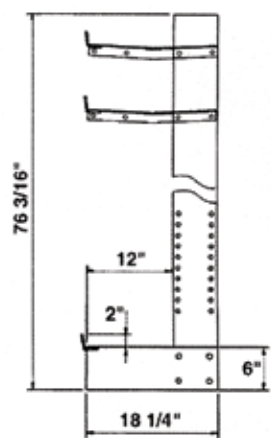


For More Information: 866-333-0728

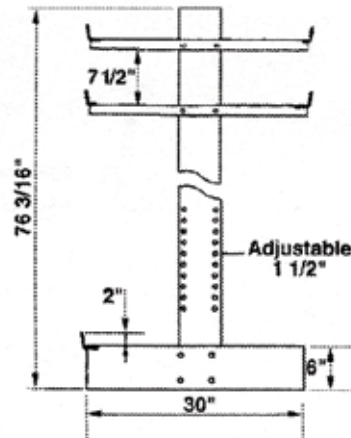
Minitree® Light Duty Cantilever Racks

This light-duty adjustable arm cantilever rack is especially suited for improving work area appearance and organization of light weight materials. The Minitree™ efficiently stores plastic, conduit, extrusions, hydraulic tubing and similar light weight materials.

- 250 lbs. capacity per arm
- Units can be configured as single or double arm racks
- Single column unit takes only 36" x 18 1/4" of floor space
- Complete unit includes 2 columns (with either single-sided or double-sided bases), 1 brace set, 14 arms plus hardware
- Features 7 pairs of adjustable arms for storing long and short materials
- 875 lb. capacity per column per side*
- 12" Arm includes bolt on lip; arm is adjustable on 1 1/2" on centers
- Ships unassembled (KD)



Single Arm Column



Double Arm Column



Minitree™ Cantilever Rack

| Model No. | Description | Ht. (In.) | Arm Length (In.) | Capacity Per Arm (Lbs.) | Base Length (In.) | No. of Arms | Capacity Per Unit (Lbs.) | Wt. (Lbs.) |
|-----------------------|------------------------------------|-----------------------------------|------------------|-------------------------|--------------------------------|-------------|--------------------------|------------|
| Complete Units | | | | | | | | |
| MT251CS36 | Single Arm Column Units | 76 ³ / ₁₆ " | 12 | 250 | 18 ¹ / ₄ | 14 | 3,500 | 165 |
| MT251CD36 | Double Arm Column Units | 76 ³ / ₁₆ " | 12 | 250 | 30 | 14 double | 7,000 | 215 |
| Components | | | | | | | | |
| MT251CS | 7' Single Column & Base w/hardware | — | — | — | 18 ¹ / ₄ | — | — | 41 |
| MT251CD | 7' Double Column & Base w/hardware | — | — | — | 30 | — | — | 46 |
| MT251AS12 | 12' Single Arm w/Lip plus hardware | — | — | — | — | — | — | 3.7 |
| MT251AD12 | 12' Double Arm w/Lip plus hardware | — | — | — | — | — | — | 6.6 |
| MT251236 | 3' Brace Set w/hardware | — | — | — | — | — | — | 31 |

Do not exceed column capacities. Column capacity rating does not include base. Double column is twice capacity shown.

STORAGE RACKS

JARKE | LIGHT - MEDIUM DUTY CANTILEVER RACKS

Quiktree®

This rack is a light-medium duty rack that easily stores and organizes evenly distributed loads. Add-on feature allows the formation of complete storage rows. Begin with a starter unit, and join add-on units to reach desired length.

- 500 lb. capacity per arm (evenly distributed)
- Available in starter or add-on units
- Single or Double sided units
- Two different brace lengths 3' or 6'
- Adjustable 14" arms have end stops that mount up or flush
- Column height 7'
- Single sided unit has 14 arms, Double sided unit 28 arms
- Arm adjusts on 1/2" centers tilt up at approx. 5°
- Column capacity 3,500 lbs. per side (not including base)
- Ships unassembled (KD)



Quiktree® Cantilever Rack

| Model No. | Description | Ht. (Ft.) | Arm Length (In.) | Capacity (Lbs.) | Base Length (In.) | No. of Arms | Brace Set Width | Capacity Per Unit (Lbs.) | Wt. (Lbs.) |
|-----------------------|---|-----------|------------------|-----------------|-------------------|-------------|-----------------|--------------------------|------------|
| Complete Units | | | | | | | | | |
| QT501S36 | Starter Unit - Single-Sided Base Column | 7 | 14 | 500 | 21 | 14 | 3' | 3,500 | 237 |
| QT501S72 | Starter Unit - Single-Sided Base Column | 7 | 14 | 500 | 21 | 14 | 6' | 3,500 | 265 |
| QT501D36 | Starter Unit - Double-Sided Base Column | 7 | 14 | 500 | 34 | 28 | 3' | 7,000 | 345 |
| QT501D72 | Starter Unit - Double-Sided Base Column | 7 | 14 | 500 | 34 | 28 | 6' | 7,000 | 363 |
| QT501S36-A | Add-On Unit - Single-Sided Base Column | 7 | 14 | 500 | 21 | 7 | 3' | 3,500 | 135 |
| QT501S72-A | Add-On Unit - Single-Sided Base Column | 7 | 14 | 500 | 21 | 7 | 6' | 3,500 | 153 |
| QT501D36-A | Add-On Unit - Double-Sided Base Column | 7 | 14 | 500 | 34 | 14 | 3' | 7,000 | 189 |
| QT501D72-A | Add-On Unit - Double-Sided Base Column | 7 | 14 | 500 | 34 | 14 | 6' | 7,000 | 207 |
| Components | | | | | | | | | |
| QT500CS | 7' Single Column and Base w/hardware | — | — | — | — | — | — | — | 67 |
| QT500CD | 7' Double Column and Base w/hardware | — | — | — | — | — | — | — | 86 |
| QT501B36 | 3' Brace Set (set of 2) w/hardware | — | — | — | — | — | — | — | 33 |
| QT501B72 | 6' Brace Set (set of 2) w/hardware | — | — | — | — | — | — | — | 51 |
| QT500A14 | 14' Arm with Cap and Bolts | — | — | — | — | — | — | — | 5 |

Do not exceed column capacities. Column capacity rating does not include base. Double column is twice capacity shown.

Button-On®

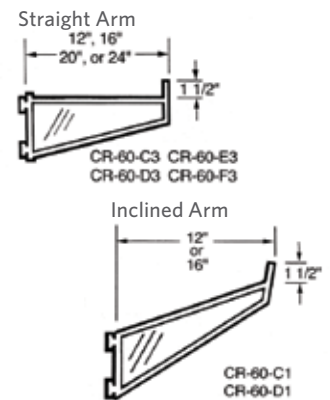
US Patent No. 3,164,255

Button-On lets you load up to 2,000 lbs. at one time with a lift truck or manually. Provides an adjustable unit with as little as two columns, or assembles into a continuous system for growth. Arms "button" into position and adjust on 4" centers. 700 lbs. to 1,000 lbs. capacity per arm. Column capacity 12,000 lbs. per column per side. Unique inclined arm with 18° slope, buttons in place. Ideal for storing pipe, tubing, lumber and bar stock. Available in starter and add-on units.



Starter and Add-On Units

| Height (Ft.) | Arm Length | Capacity Per Arm (Lbs.) | Base Length (In.) | No. Of Arms | Brace Set Width | Capacity Per Unit (Lbs.) | Starter Model No. | Wt. (Lbs.) | No. Of Arms | Add-On Model No. | Wt. (Lbs.) |
|---------------------------|--------------|-------------------------|-------------------|-------------|-----------------|--------------------------|-------------------|------------|-------------|------------------|------------|
| Single Column Unit | | | | | | | | | | | |
| 7 | 12" inclined | 1000 | 26½ | 12 | 6' | 12,000 | CR-1 | 314 | 6 | CR-1A | 182 |
| 7 | 12" straight | 1000 | 26½ | 12 | 6' | 12,000 | CR-2 | 314 | 6 | CR-2A | 182 |
| 7 | 16" inclined | 1000 | 26½ | 12 | 6' | 12,000 | CR-5 | 332 | 6 | CR-5A | 191 |
| 7 | 16" straight | 1000 | 26½ | 12 | 6' | 12,000 | CR-6 | 332 | 6 | CR-6A | 191 |
| 10 | 20" straight | 850 | 34½ | 20 | 6' | 17,000 | CR-9 | 455 | 10 | CR-9A | 257 |
| 10 | 24" straight | 700 | 34½ | 20 | 6' | 14,000 | CR-10 | 485 | 10 | CR-10A | 277 |
| Double Column Unit | | | | | | | | | | | |
| 7 | 12" inclined | 1000 | 45 | 24 | 6' | 24,000 | CR-3 | 406 | 12 | CR-3A | 228 |
| 7 | 12" straight | 1000 | 45 | 24 | 6' | 24,000 | CR-4 | 406 | 12 | CR-4A | 228 |
| 7 | 16" inclined | 1000 | 45 | 24 | 6' | 24,000 | CR-7 | 442 | 12 | CR-7A | 246 |
| 7 | 16" straight | 1000 | 45 | 24 | 6' | 24,000 | CR-8 | 442 | 12 | CR-8A | 246 |
| 10 | 20" straight | 850 | 61 | 40 | 6' | 34,000 | CR-11 | 687 | 20 | CR-11A | 371 |
| 10 | 24" straight | 700 | 61 | 40 | 6' | 28,000 | CR-12 | 747 | 20 | CR-12A | 401 |



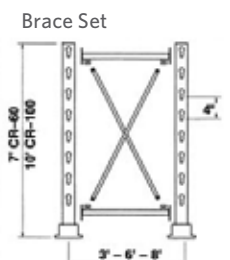
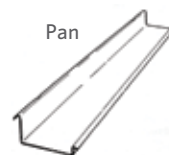
Columns

| Height (Ft.) | Arm Length | Base Length (In.) | Capacity Per Side (Lbs.) | Maximum Arms | Model No. | Wt. (Lbs.) |
|-----------------------------|------------|-------------------|--------------------------|--------------|-----------|------------|
| Columns Single Sided | | | | | | |
| 7 | 12", 16" | 26½ | 6,000 | 6 | CR-61-A | 105 |
| 7 | 20", 24" | 34½ | 4,200 | 6 | CR-61-AL | 111 |
| 10 | 12", 16" | 26½ | 9,000 | 9 | CR-101-A | 120 |
| 10 | 20", 24" | 34½ | 7,650 | 9 | CR-101-AL | 127 |
| Columns Double Sided | | | | | | |
| 7 | 12", 16" | 45 | 6,000 | 6 | CR-61-B | 124 |
| 7 | 20", 24" | 61 | 4,200 | 6 | CR-61-BL | 136 |
| 10 | 12", 16" | 45 | 9,000 | 9 | CR-101-B | 140 |
| 10 | 20", 24" | 61 | 7,650 | 9 | CR-101-BL | 156 |

Do not exceed column capacities. Column capacity rating does not include base. Double column is twice capacity shown.

Arms

| Arms Length (In.) | Capacity Per Arm (Lbs.) | Model No. | Wt. (Lbs.) |
|----------------------|-------------------------|-----------|------------|
| Straight Arms | | | |
| 12 | 1,000 | CR-60-C3 | 4½ |
| 16 | 1,000 | CR-60-D3 | 6 |
| 20 | 850 | CR-60-E3 | 8 |
| 24 | 700 | CR-60-F3 | 9½ |
| Inclined Arms | | | |
| 12 | 1,000 | CR-60-C1 | 4½ |
| 16 | 1,000 | CR-60-D1 | 6 |



Pans for Arms

| Pan Length* (Ft.) | Arm Description | Arm Length | Model No. (Add Prefix CR-60 To Model No.) |
|-------------------|-------------------|-----------------------|---|
| 5' | Straight No Lip | 12" / 16" / 20" / 24" | I12C2 / I16D2 / I20E2 / I24F2 |
| 5' | Straight With Lip | 12" / 16" / 20" / 24" | I12C3 / I16D3 / I20E3 / I24F3 |
| 5' | Inclined No Lip | 12" / 16" | I12C4 / I16D4 |
| 5' | Inclined With Lip | 12" / 16" | I12C1 / I16D1 |
| 8' | Straight No Lip | 12" / 16" / 20" / 24" | J12C2 / J16D2 / J20E2 / J24F2 |
| 8' | Straight With Lip | 12" / 16" / 20" / 24" | J12C3 / J16D3 / J20E3 / J24F3 |
| 8' | Inclined No Lip | 12" / 16" | J12C4 / J16D4 |
| 8' | Inclined With Lip | 12" / 16" | J12C1 / J16D1 |

Note: 7' column maximum arms per column side is 6 arms.
10' column maximum arms per column side is 9 arms.

Brace Sets

| Model No. | Wt. (Lbs.) | Width | Height |
|-----------|------------|-------|--------|
| CR-61-EF | 18 | 3' | 7' |
| CR-61-GH | 50 | 6' | 7' |
| CR-61-JK | 63 | 8' | 7' |
| CR-101-GH | 55 | 6' | 10' |
| CR-101-JK | 67 | 8' | 10' |

STORAGE RACKS

JARKE | MEDIUM DUTY CANTILEVER RACKS

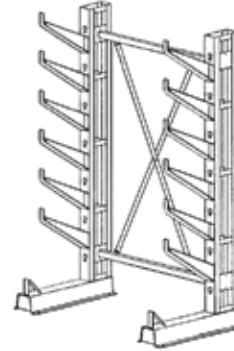
Complete Units 7' and 10' Heights

| Order No. | Ht. (ft.) | Arm Length (in.) | Capacity Per Arm (lbs.) | Total Capacity* (lbs.) | No. of Arms | Brace Width (ft.) | Wt. (lbs.) |
|---------------------------|-----------|------------------|-------------------------|------------------------|-------------|-------------------|------------|
| Single Column Unit | | | | | | | |
| CR-1 | 7 | 12" inclined | 1,000 | 12,000 | 12 | 6 | 314 |
| CR-2 | 7 | 12" straight | 1,000 | 12,000 | 12 | 6 | 314 |
| Double Column Unit | | | | | | | |
| CR-3 | 7 | 12" inclined** | 1,000 | 12,000 | 24 | 6 | 406 |
| CR-4 | 7 | 12" straight | 1,000 | 12,000 | 24 | 6 | 405 |
| Single Column Unit | | | | | | | |
| CR-5 | 7 | 16" inclined | 1,000 | 12,000 | 12 | 6 | 332 |
| CR-6 | 7 | 16" straight | 1,000 | 12,000 | 12 | 6 | 332 |
| Double Column Unit | | | | | | | |
| CR-7 | 7 | 16" inclined | 1,000 | 24,000 | 24 | 6 | 442 |
| CR-8 | 7 | 16" straight | 1,000 | 24,000 | 24 | 6 | 442 |
| Single Column Unit | | | | | | | |
| CR-9 | 10 | 20" straight | 850 | 17,000 | 20 | 6 | 406 |
| CR-10 | 10 | 24" straight | 700 | 14,000 | 20 | 6 | 405 |
| Double Column Unit | | | | | | | |
| CR-11 | 10 | 20" straight | 850 | 34,000 | 40 | 6 | 332 |
| CR-12 | 10 | 24" straight | 700 | 28,000 | 40 | 6 | 332 |

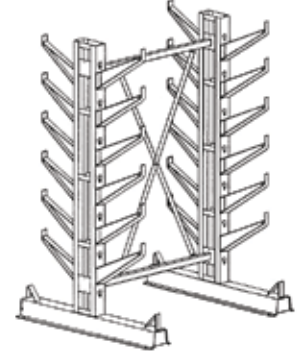
* Plus base load.

**Arms adjust on 4' centers.

Single-Sided



Double-Sided



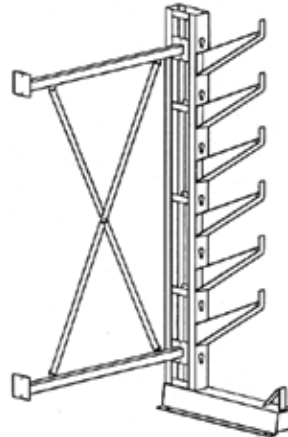
Ideal for placing against a wall.

Add-On Units 7' and 10' Heights

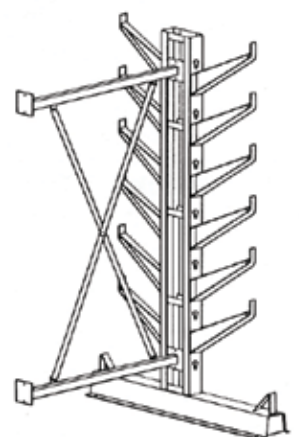
| Order No. | Ht. (ft.) | Arm Length (in.) | Total Capacity* (lbs.) | No. of Arms | Brace Width (ft.) | Wt. (lbs.) |
|----------------------------------|-----------|------------------|------------------------|-------------|-------------------|------------|
| Add-On Single Column Unit | | | | | | |
| CR-1A | 7 | 12" inclined | 6,000 | 6 | 6 | 182 |
| CR-2A | 7 | 12" straight | 6,000 | 6 | 6 | 182 |
| Add-On Double Column Unit | | | | | | |
| CR-3A | 7 | 12" inclined | 12,000 | 12 | 6 | 228 |
| CR-4A | 7 | 12" straight | 12,000 | 12 | 6 | 228 |
| Add-On Single Column Unit | | | | | | |
| CR-5A | 7 | 16" inclined | 6,000 | 6 | 6 | 191 |
| CR-6A | 7 | 16" straight | 6,000 | 6 | 6 | 191 |
| Add-On Double Column Unit | | | | | | |
| CR-7A | 7 | 16" inclined | 12,000 | 12 | 6 | 246 |
| CR-8A | 7 | 16" straight | 12,000 | 12 | 6 | 246 |
| Add-On Single Column Unit | | | | | | |
| CR-9A | 10 | 20" straight | 8,500 | 10 | 6 | 257 |
| CR-10A | 10 | 24" straight | 7,000 | 10 | 6 | 277 |
| Add-On Double Column Unit | | | | | | |
| CR-11A | 10 | 20" straight | 17,000 | 20 | 6 | 332 |
| CR-12A | 10 | 24" straight | 14,000 | 20 | 6 | 401 |

* Plus base load.

Single-Sided



Double-Sided



Distributed by:
 Custom Equipment Company
 866-333-0728
 sales@custommhs.com
 www.custommhs.com

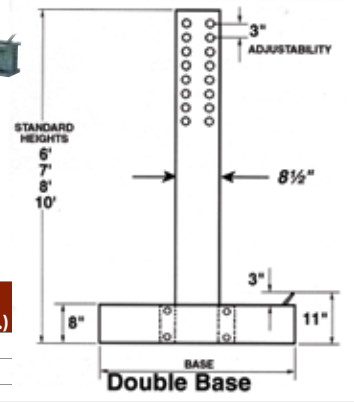
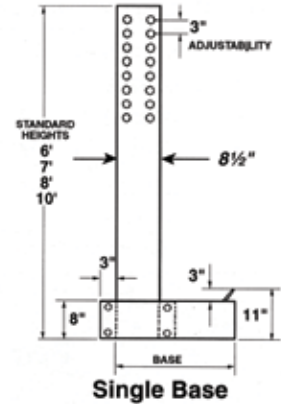
Steeltree® 08 Series

The Medium Duty Steeltree® 08 Series is equal in function to our Heavy Duty Steeltree® 25-60 Series. The 08 Series is made with a lighter gauge steel and smaller dimensions of component parts. Ideal for storing light bar stock, tubing, lumber, or other light-weight materials that are hand picked or easily damaged and must be kept off of the floor. Two or more uprights assemble as a single rack or a continuous unit consisting of any number of uprights to handle longer materials.

- 300 lbs. to 1,300 lbs. capacity per arm
- Sold as units or as component parts
- Single and double sided racks in four column heights
- Straight arms in lengths of 12", 18", 24", 30", 36", 48". Inclined arms 12" to 36"
- Arms adjust on 3" centers
- Ships unassembled (KD)



Steeltree® 08 Cantilever Rack Starter and Add-On units shown



Column Components

| Column Height (Ft.) | Arm Length (In.) | Capacity Per Side (Lbs.) | Single Column Model No. | Base Length (In.) | Wt. (Lbs.) | Double Column Model No. | Base Length (In.) | Wt. (Lbs.) |
|---------------------|------------------|--------------------------|-------------------------|-------------------|------------|-------------------------|-------------------|------------|
| 6 | 12 & 18 | 12,000 & 10,500 | 08CS31072 | 31 | 99 | 08CD53072 | 53 | 119 |
| 6 | 24 | 7,500 | 08CS37072 | 37 | 104 | 08CD65072 | 65 | 129 |
| 6 | 30 & 36 | 6,500 & 5,700 | 08CS46072 | 46 | 115 | 08CD82072 | 82 | 143 |
| 6 | 42 & 48 | 5,000 & 4,300 | 08CS58072 | 58 | 123 | 08CD10472 | 104 | 157 |
| 7 | 12 & 18 | 12,000 & 10,500 | 08CS31084 | 31 | 108 | 08CD53084 | 53 | 128 |
| 7 | 24 | 7,500 | 08CS37084 | 37 | 113 | 08CD65084 | 65 | 138 |
| 7 | 30 & 36 | 6,500 & 5,700 | 08CS46084 | 46 | 124 | 08CD82084 | 82 | 152 |
| 7 | 42 & 48 | 5,000 & 4,300 | 08CS58084 | 58 | 135 | 08CD10484 | 104 | 166 |
| 8 | 12 & 18 | 12,000 & 10,500 | 08CS31096 | 31 | 118 | 08CD53096 | 53 | 138 |
| 8 | 24 | 7,500 | 08CS37096 | 37 | 123 | 08CD65096 | 65 | 148 |
| 8 | 30 & 36 | 6,500 & 5,700 | 08CS46096 | 46 | 134 | 08CD82096 | 82 | 162 |
| 8 | 42 & 48 | 5,000 & 4,300 | 08CS58096 | 58 | 145 | 08CD10496 | 104 | 189 |
| 10 | 12 & 18 | 12,000 & 10,500 | 08CS31120 | 31 | 136 | 08CD53120 | 53 | 156 |
| 10 | 24 | 7,500 | 08CS37120 | 37 | 141 | 08CD65120 | 65 | 166 |
| 10 | 30 & 36 | 6,500 & 5,700 | 08CS46120 | 46 | 152 | 08CD82120 | 82 | 180 |
| 10 | 42 & 48 | 5,000 & 4,300 | 08CS58120 | 58 | 163 | 08CD104120 | 104 | 194 |

Arm Components

| Arm Length (In.) | Capacity (Lbs.) | Model No. With Lip | Wt. (Lbs.) | Model No. Without Lip | Wt. (Lbs.) | Model No. With Lip | Wt. (Lbs.) | Model No. Without Lip | Wt. (Lbs.) |
|---------------------|-----------------|--------------------|------------|-----------------------|---------------------|--------------------|------------|-----------------------|------------|
| Straight Arm | | | | | Inclined Arm | | | | |
| 12 | 1,300 | 08ASL12 | 8 | 08ASO12 | 8 | 08AIL12 | 9 | 08AIO12 | 9 |
| 18 | 870 | 08ASL18 | 9 | 08ASO18 | 9 | 08AIL18 | 10 | 08AIO18 | 10 |
| 24 | 650 | 08ASL24 | 11 | 08ASO24 | 11 | 08AIL24 | 12 | 08AIO24 | 12 |
| 30 | 520 | 08ASL30 | 12 | 08ASO30 | 12 | 08AIL30 | 13 | 08AIO30 | 13 |
| 36 | 430 | 08ASL36 | 14 | 08ASO36 | 14 | 08AIL36 | 15 | 08AIO36 | 15 |
| 42 | 400 | 08ASL42 | 15 | 08ASO42 | 15 | NA | NA | NA | NA |
| 48 | 300 | 08ASL48 | 16 | 08ASO48 | 16 | NA | NA | NA | NA |

Do not exceed column capacities. Smallest space between levels is 7". Maximum capacity for double column is twice value shown.

| | | | | |
|------------------------------|----|----|----|-----|
| Column Height | 6' | 7' | 8' | 10' |
| Max. Number of Arms per side | 7 | 8 | 9 | 12 |

Brace Sets (set of 2)

| Brace Length (Ft.) | Model No. | Wt. (Lbs.) |
|--------------------|-----------|------------|
| 3 | 08B2036 | 20 |
| 4 | 08B2048 | 25 |
| 5 | 08B2060 | 30 |
| 6 | 08B2072 | 34 |
| 8 | 08B2096 | 44 |

Deck Support Receptacles

| Description | Model No. | Wt. (Lbs.) |
|-------------|-----------|------------|
| End Arm | 08ASO-SR | 3 |
| Center Arm | 08ASO-DR | 3.5 |
| Base | 08CB-R | 2.5 |

These receptacles are used to cradle 2 x 4's under plywood decking. They are available in both single and double sided designs and will accommodate all 08 series arms and bases, except 48"

Steeltree® Series 08 Complete Unit Breakdown

| Stock No. | Quantity | Model No. | Description | Unit Weight |
|-----------|----------|-----------|---------------------------|-------------|
| MS-7J | 2 Ea. | 08CS31084 | 7' Single Column/Base | 313 lbs. |
| | 1 St. | 08B248 | 4' Brace Set | |
| | 8 Ea. | 08ASL18 | 18" Straight Arm With Lip | |
| MD-7J | 2 Ea. | 08CD53084 | 7' Double Column/Base | 425 lbs. |
| | 1 St. | 08B248 | 4' Brace Set | |
| | 16 Ea. | 08ASL18 | 18" Straight Arm With Lip | |
| MS-8J | 2 Ea. | 08CS37096 | 8' Single Column/Base | 359 lbs. |
| | 1 St. | 08B248 | 4' Brace Set | |
| | 8 Ea. | 08ASL24 | 24" Straight Arm With Lip | |
| MD-8J | 2 Ea. | 08CD65096 | 8' Double Column/Base | 497 lbs. |
| | 1 St. | 08B248 | 4' Brace Set | |
| | 16 Ea. | 08ASL24 | 24" Straight Arm With Lip | |
| MS-10J | 2 Ea. | 08CS46120 | 10' Single Column/Base | 506 lbs. |
| | 1 St. | 08B272 | 6' Brace Set | |
| | 12 Ea. | 08ASL36 | 36" Straight Arm With Lip | |
| MD-10J | 2 Ea. | 08CD82120 | 10' Double Column/Base | 730 lbs. |
| | 1 St. | 08B272 | 6' Brace Set | |
| | 24 Ea. | 08ASL36 | 36" Straight Arm With Lip | |

Add-On Unit Breakdown

| Stock No. | Quantity | Model No. | Description | Unit Weight |
|-----------|----------|-----------|---------------------------|-------------|
| MS-7AJ | 1 Ea. | 08CS31084 | 7' Single Column/Base | 169 lbs |
| | 1 St. | 08B248 | 4' Brace Set | |
| | 4 Ea. | 08ASL18 | 18" Straight Arm With Lip | |
| MD-7AJ | 1 Ea. | 08CD53084 | 7' Double Column/Base | 225 lbs |
| | 1 St. | 08B248 | 4' Brace Set | |
| | 8 Ea. | 08ASL18 | 18" Straight Arm With Lip | |
| MS-8AJ | 1 Ea. | 08CS37096 | 8' Single Column/Base | 192 lbs |
| | 1 St. | 08B248 | 4' Brace Set | |
| | 4 Ea. | 08ASL24 | 24" Straight Arm With Lip | |
| MD-8AJ | 1 Ea. | 08CD65096 | 8' Double Column/Base | 261 lbs |
| | 1 St. | 08B248 | 4' Brace Set | |
| | 8 Ea. | 08ASL24 | 24" Straight Arm With Lip | |
| MS-10AJ | 1 Ea. | 08CS46120 | 10' Single Column/Base | 270 lbs |
| | 1 St. | 08B272 | 6' Brace Set | |
| | 6 Ea. | 08ASL36 | 36" Straight Arm With Lip | |
| MD-10AJ | 1 Ea. | 08CD82120 | 10' Double Column/Base | 382 lbs |
| | 1 St. | 08B272 | 6' Brace Set | |
| | 12 Ea. | 08ASL36 | 36" Straight Arm With Lip | |

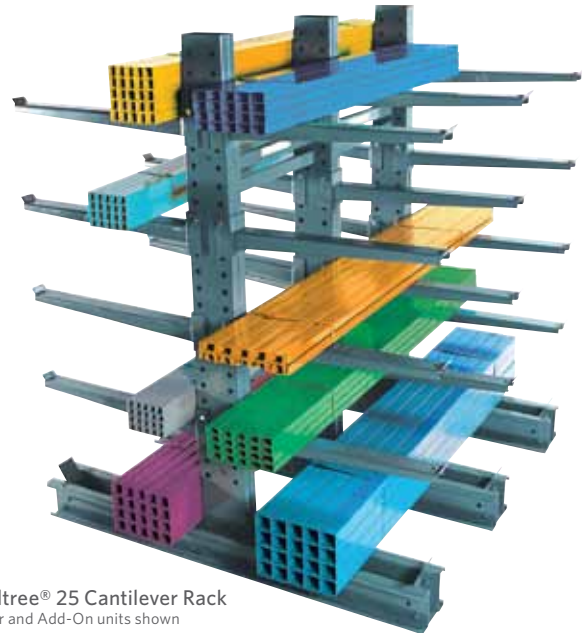
Distributed by:
Custom Equipment Company
 866-333-0728
sales@custommhs.com
www.custommhs.com

Steeltree® 25 Series

US Patent No. 3,512,654

The Steeltree® Heavy Duty is for storing large amounts of heavy materials in a compact area. Steeltree® is an excellent option for handling awkward or extremely heavy stock with a forklift. Ideal for bar and tube stocks and sheet material. Units assemble as a single rack or a continuous assembly of any number of racks to handle longer materials.

- 800 lbs. to 3,000 lbs. capacity per arm
- Jarke tapered column design compensates for deflection. (1/8" per foot)
- Double tube bracing
- Sold as units or as component parts
- Single and double sided racks in four column heights
- Straight or inclined arms in lengths from 12" to 60"
- Arms adjust on 3" centers and have removable lips on the ends available
- Assembly is quick & easy no special tools needed



Steeltree® 25 Cantilever Rack
Starter and Add-On units shown



Arm construction provides efficient load support

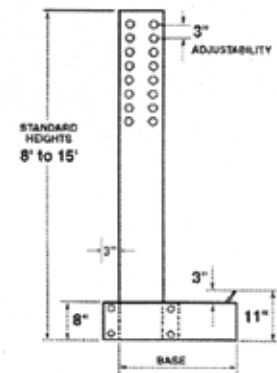


Pin and lock construction allows arm to be easily adjusted

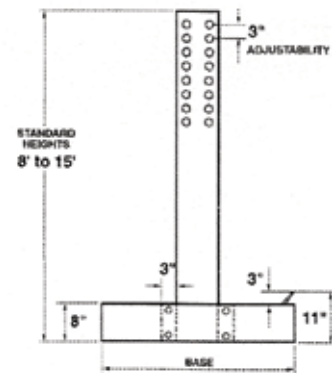
Column Components

| Column Height (Ft.) | Arm Length (In.) | Capacity Per Side (Lbs.) | Single Column Model No. | Base Length (In.) | Wt. (Lbs.) | Double Column Model No. | Base Length (In.) | Wt. (Lbs.) |
|---------------------|------------------|--------------------------|-------------------------|-------------------|------------|-------------------------|-------------------|------------|
| 8 | 12 & 18 | 18,520 & 14,950 | 25CS31096 | 34 | 183 | 25CD53096 | 53 | 210 |
| 8 | 24 | 12,530 | 25CS37096 | 40 | 191 | 25CD65096 | 65 | 236 |
| 8 | 30 & 36 | 10,780 & 9,460 | 25CS46096 | 49 | 211 | 25CD82096 | 82 | 252 |
| 8 | 42 & 48 | 8,430 & 7,600 | 25CS58096 | 61 | 221 | 25CD106096 | 106 | 292 |
| 10 | 12 & 18 | 25,650 & 20,640 | 25CS31120 | 34 | 201 | 25CD53120 | 53 | 228 |
| 10 | 24 | 16,860 | 25CS37120 | 40 | 209 | 25CD65120 | 65 | 254 |
| 10 | 30 & 36 | 14,250 & 12,340 | 25CS46120 | 49 | 229 | 25CD82120 | 82 | 270 |
| 10 | 42 & 48 | 10,880 & 9,730 | 25CS58120 | 61 | 239 | 25CD106120 | 106 | 310 |
| 10 | 54 & 60 | 8,800 & 8,030 | 25CS70120 | 73 | 270 | 25CD130120 | 130 | 330 |
| 12 | 12 & 18 | 26,300 & 20,450 | 25CS31144 | 34 | 233 | 25CD53144 | 53 | 260 |
| 12 | 24 | 16,730 | 25CS37144 | 40 | 241 | 25CD65144 | 65 | 286 |
| 12 | 30 & 36 | 14,160 & 12,270 | 25CS46144 | 49 | 261 | 25CD82144 | 82 | 302 |
| 12 | 42 & 48 | 10,830 & 9,690 | 25CS58144 | 61 | 271 | 25CD106144 | 106 | 342 |
| 12 | 54 & 60 | 8,760 & 8,000 | 25CS70144 | 73 | 302 | 25CD130144 | 130 | 362 |
| 15 | 24 | 16,540 | 25CS37180 | 40 | 371 | 25CD65180 | 65 | 414 |
| 15 | 30 & 36 | 14,020 & 12,170 | 25CS46180 | 49 | 385 | 25CD82180 | 82 | 438 |
| 15 | 42 & 48 | 10,750 & 9,620 | 25CS58180 | 61 | 402 | 25CD106180 | 106 | 473 |
| 15 | 54 & 60 | 8,710 & 7,560 | 25CS70180 | 73 | 419 | 25CD130180 | 130 | 508 |

Do not exceed column capacities. Column capacity rating does not include base. Double column is twice capacity shown.



Single Column



Double Column

Steeltree® 25 Series (cont.)

Steeltree Arm Components — Standard*

| Straight Arm | | | | | | Inclined Arm | | | |
|------------------|-------------------------|--------------------|------------|-----------------------|------------|--------------------|------------|-----------------------|------------|
| Arm Length (In.) | Capacity Per Arm (Lbs.) | Model No. With Lip | Wt. (Lbs.) | Model No. Without Lip | Wt. (Lbs.) | Model No. With Lip | Wt. (Lbs.) | Model No. Without Lip | Wt. (Lbs.) |
| 12 | 3,300 | 25ASL12 | 11 | 25ASO12 | 11 | 25AIL12 | 12 | 25AIO12 | 12 |
| 18 | 2,500 | 25ASL18 | 13 | 25ASO18 | 13 | 25AIL18 | 14 | 25AIO18 | 14 |
| 24 | 2,000 | 25ASL24 | 15 | 25ASO24 | 15 | 25AIL24 | 16 | 25AIO24 | 16 |
| 30 | 1,600 | 25ASL30 | 17 | 25ASO30 | 17 | — | — | — | — |
| 36 | 1,300 | 25ASL36 | 20 | 25ASO36 | 20 | — | — | — | — |
| 42 | 1,145 | 25ASL42 | 22 | 25ASO42 | 22 | — | — | — | — |
| 48 | 1,000 | 25ASL48 | 24 | 25ASO48 | 24 | — | — | — | — |
| 54 | 890 | 25ASL54 | 26 | 25ASO54 | 26 | — | — | — | — |
| 60 | 800 | 25ASL60 | 29 | 25ASO60 | 29 | — | — | — | — |

*Do not exceed column capacities.

Steeltree Arm Components — Heavy Duty*

| Straight Arm (8' Column use up to 48" arms max.) | | | | | |
|--|-------------------------|--------------------|------------|-----------------------|------------|
| Arm Length (In.) | Capacity Per Arm (Lbs.) | Model No. With Lip | Wt. (Lbs.) | Model No. Without Lip | Wt. (Lbs.) |
| 36 | 2,175 | 40ASL36 | 28 | 40ASO36 | 28 |
| 42 | 1,865 | 40ASL42 | 31 | 40ASO42 | 31 |
| 48 | 1,630 | 40ASL48 | 34 | 40ASO48 | 34 |
| 54 | 1,480 | 40ASL54 | 37 | 40ASO54 | 37 |
| 60 | 1,330 | 40ASL60 | 40 | 40ASO60 | 40 |

*Do not exceed column capacities. Capacity is for evenly distributed loads.

Steeltree Arm Components — Extra Heavy Duty*

| Straight Arm (10', 12', 15' Columns only) | | | | | |
|---|-------------------------|--------------------|------------|-----------------------|------------|
| Arm Length (In.) | Capacity Per Arm (Lbs.) | Model No. With Lip | Wt. (Lbs.) | Model No. Without Lip | Wt. (Lbs.) |
| 36 | 3,000 | 60ASL36 | 43 | 60ASO36 | 43 |
| 42 | 2,850 | 60ASL42 | 49 | 60ASO42 | 49 |
| 48 | 2,500 | 60ASL48 | 52 | 60ASO48 | 52 |
| 54 | 2,250 | 60ASL54 | 57 | 60ASO54 | 57 |
| 60 | 2,000 | 60ASL60 | 62 | 60ASO60 | 62 |

*Do not exceed column capacities. Capacity is for evenly distributed loads.

Steeltree Series 25 & 60 Brace Sets

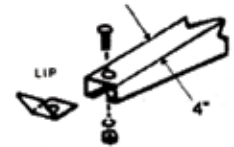
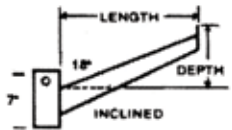
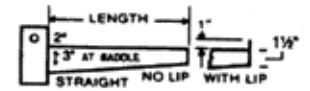
| Brace Sets for 8' Columns | | | Brace Sets for 10' & 12' Columns | | |
|---------------------------|-----------|------------|----------------------------------|-----------|------------|
| Brace Length (Ft.) | Model No. | Wt. (Lbs.) | Brace Length (Ft.) | Model No. | Wt. (Lbs.) |
| 3 | 25B2036 | 34 | 3 | 25B3036 | 51 |
| 4 | 25B2048 | 43 | 4 | 25B3048 | 65 |
| 5 | 25B2060 | 52 | 5 | 25B3060 | 79 |
| 6 | 25B2072 | 62 | 6 | 25B3072 | 93 |
| 8 | 25B2096 | 82 | 8 | 25B3096 | 123 |

(set of 2)

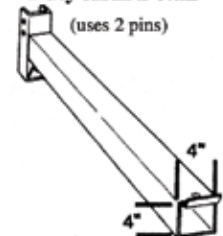
(set of 3)

Arms

Straight & Inclined Arm Detail



Extra Heavy-Duty Arm Detail* (uses 2 pins)



Steeltree Brace Sets

| Brace Sets for 15' Columns | | |
|----------------------------|--------------------|------------|
| Model No. | Brace Length (Ft.) | Wt. (Lbs.) |
| 25B4036 | 3 | 91 |
| 25B4048 | 4 | 114 |
| 25B4060 | 5 | 137 |
| 25B4072 | 6 | 158 |
| 25B4096 | 8 | 205 |

(set of 4 with x-bracing)

Deck Support Receptacles

| Model No. | Description | Wt. (Lbs.) |
|-----------|-------------|------------|
| 25ASO-SR | End Arm | 3 |
| 25ASO-DR | Center Arm | 3.5 |
| 25CB-R | Base | 2.5 |

These receptacles are used to cradle 2 x 4's under plywood decking. They are available in both single and double sided designs and will accommodate all 25 series arms and bases.

Steeltree® 60 Series

US Patent No. 3,512,654

- 2,000 lbs. to 3,300 lbs. capacity per arm
- The 60 Series columns utilize all the 25, 40 and 60 Series arm and brace components
- The advantage of the 60 Series Steeltree® is greater column capacity.
- 60 Series is also a tapered column designed to compensate for deflection.

Column Component

| Column Ht. (Ft.) | Arm Length (In.) | Capacity Per Side (Lbs.) | Single Base Column | Base Length (In.) | Wt. (Lbs.) | Double Base Column Model | Base Length (In.) | Wt. (Lbs.) |
|------------------|------------------|--------------------------|--------------------|-------------------|------------|--------------------------|-------------------|------------|
| 8 | 12 & 18 | 36,780 & 31,340 | 60CS37096 | 37 | 321 | 60CD58096 | 58 | 351 |
| 8 | 24 | 27,310 | 60CS43096 | 43 | 331 | 60CD70096 | 70 | 371 |
| 8 | 30 & 36 | 24,190 & 21,710 | 60CS52096 | 52 | 346 | 60CD88096 | 88 | 402 |
| 8 | 42 & 48 | 19,700 & 18,025 | 60CS64096 | 64 | 367 | 60CD112096 | 112 | 444 |
| 8 | 54 & 60 | 16,610 & 15,400 | 60CS76096 | 76 | 388 | 60CD136096 | 136 | 485 |
| 10 | 12 & 18 | 37,050 & 31,540 | 60CS37120 | 37 | 372 | 60CD58120 | 58 | 402 |
| 10 | 24 | 27,450 | 60CS43120 | 43 | 382 | 60CD70120 | 70 | 423 |
| 10 | 30 & 36 | 24,310 & 21,810 | 60CS52120 | 52 | 398 | 60CD88120 | 88 | 454 |
| 10 | 42 & 48 | 19,775 & 18,090 | 60CS64120 | 64 | 418 | 60CD112120 | 112 | 495 |
| 10 | 54 & 60 | 16,660 & 15,450 | 60CS76120 | 76 | 439 | 60CD136120 | 136 | 536 |
| 12 | 12 & 18 | 37,320 & 31,730 | 60CS37144 | 37 | 418 | 60CD58144 | 58 | 448 |
| 12 | 24 | 27,600 | 60CS43144 | 43 | 428 | 60CD70144 | 70 | 469 |
| 12 | 30 & 36 | 24,425 & 21,900 | 60CS52144 | 52 | 444 | 60CD88144 | 88 | 500 |
| 12 | 42 & 48 | 19,850 & 18,150 | 60CS64144 | 64 | 464 | 60CD112144 | 112 | 541 |
| 12 | 54 & 60 | 16,720 & 15,500 | 60CS76144 | 76 | 485 | 60CD136144 | 136 | 582 |
| 15 | 12 & 18 | 37,730 & 32,030 | 60CS37180 | 37 | 489 | 60CD58180 | 58 | 519 |
| 15 | 24 | 27,830 | 60CS43180 | 43 | 499 | 60CD70180 | 70 | 540 |
| 15 | 30 & 36 | 24,600 & 22,040 | 60CS52180 | 52 | 515 | 60CD88180 | 88 | 571 |
| 15 | 42 & 48 | 19,970 & 18,250 | 60CS64180 | 64 | 535 | 60CD112180 | 112 | 612 |
| 15 | 54 & 60 | 16,800 & 15,570 | 60CS76180 | 76 | 556 | 60CD136180 | 136 | 653 |

Do not exceed column capacities. Column capacity rating does not include base. Double column is twice capacity shown.

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Steeltree® 25 Series

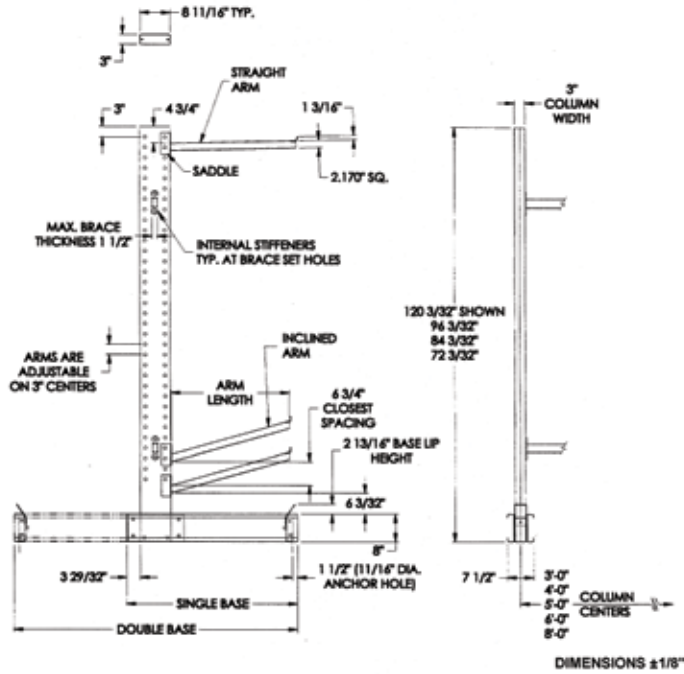
Complete Unit Breakdown

| Stock No. | Quantity | Model No. | Description | Unit Weight |
|-----------|----------|------------|---------------------------|-------------|
| SC-8J† | 2 Ea. | 25CS37096 | 8' Single Column/Base | 564 lbs. |
| | 1 St. | 25B272 | 6' Brace Set | |
| | 8 Ea. | 25ASL24 | 24" Straight Arm With Lip | |
| DC-8J† | 2 Ea. | 25CD65096 | 8' Single Column/Base | 774 lbs. |
| | 1 St. | 25B272 | 6' Brace Set | |
| | 16 Ea. | 25ASL24 | 24" Straight Arm With Lip | |
| SC-10J† | 2 Ea. | 25CS46120 | 10' Single Column/Base | 791 lbs. |
| | 1 St. | 25B372 | 6' Brace Set | |
| | 12 Ea. | 25ASL36 | 36" Straight Arm With Lip | |
| DC-10J† | 2 Ea. | 25CD82120 | 10' Double Column/Base | 1113 lbs. |
| | 1 St. | 25B372 | 6' Brace Set | |
| | 24 Ea. | 25ASL36 | 36" Straight Arm With Lip | |
| SC-12J† | 2 Ea. | 25CS58144 | 12' Single Column/Base | 1019 lbs. |
| | 1 St. | 25B372 | 6' Brace Set | |
| | 16 Ea. | 25ASL48 | 48" Straight Arm With Lip | |
| DC-12J† | 2 Ea. | 25CD106144 | 12' Double Column/Base | 1545 lbs. |
| | 1 St. | 25B372 | 6' Brace Set | |
| | 32 Ea. | 25ASL48 | 48" Straight Arm With Lip | |

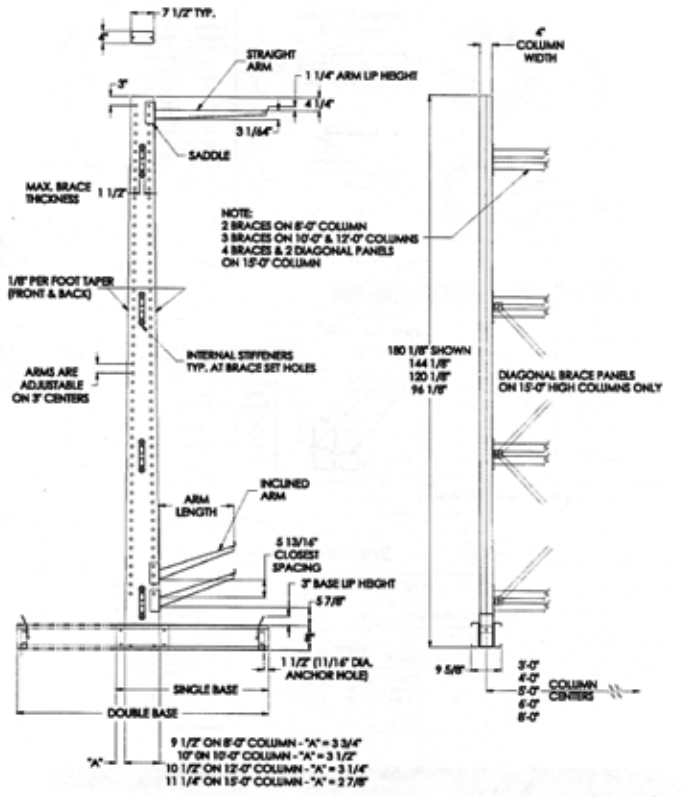
Add-On Unit Breakdown

| Stock No. | Quantity | Model No. | Description | Unit Weight |
|-----------|----------|------------|---------------------------|-------------|
| SC-8AJ† | 1 Ea. | 25CS37096 | 8' Single Column/Base | 313 lbs |
| | 1 St. | 25B272 | 6' Brace Set | |
| | 4 Ea. | 25ASL24 | 24" Straight Arm With Lip | |
| DC-8AJ† | 1 Ea. | 25CD65096 | 8' Double Column/Base | 418 lbs |
| | 1 St. | 25B272 | 6' Brace Set | |
| | 8 Ea. | 25ASL24 | 24" Straight Arm With Lip | |
| SC-10AJ† | 1 Ea. | 25CS46120 | 10' Single Column/Base | 442 lbs |
| | 1 St. | 25B372 | 6' Brace Set | |
| | 6 Ea. | 25ASL36 | 36" Straight Arm With Lip | |
| DC-10AJ† | 1 Ea. | 25CD82120 | 10' Double Column/Base | 603 lbs |
| | 1 St. | 25B372 | 6' Brace Set | |
| | 12 Ea. | 25ASL36 | 36" Straight Arm With Lip | |
| SC-12AJ† | 1 Ea. | 25CS58144 | 12' Single Column/Base | 556 lbs |
| | 1 St. | 25B372 | 6' Brace Set | |
| | 8 Ea. | 25ASL48 | 48" Straight Arm With Lip | |
| DC-12AJ† | 1 Ea. | 25CD106144 | 12' Double Column/Base | 819 lbs |
| | 1 St. | 25B372 | 6' Brace Set | |
| | 16 Ea. | 25ASL48 | 48" Straight Arm With Lip | |

Steeltree® Series



Steeltree® Series O8
Column Details



Steeltree® Series 25
Column Details

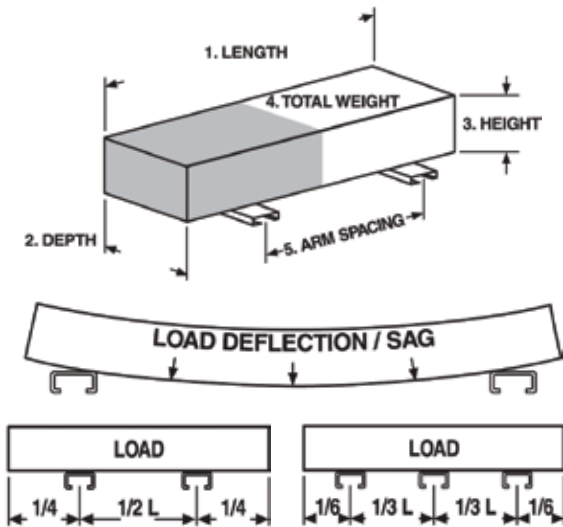
Cantilever Racks Selection Guide

Define the Load

1. Length: _____
2. Depth: _____
3. Height: _____
4. Weight: _____
5. Horizontal Arm Spacing: _____

Load Deflection-Determine the Number of Uprights

Load deflection is characterized as the sagging of the load between the arms. Space blocks on the floor at an equal distance apart under the load until you have no sagging. Each block represents one arm. The arm will be connected to the upright to support the load.

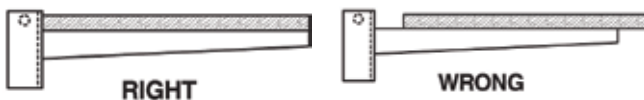


For safe loads with two-arm support distance between arms should be $\frac{1}{2}$ the load and length.

Three arm support should be $\frac{1}{3}$ the load and length.

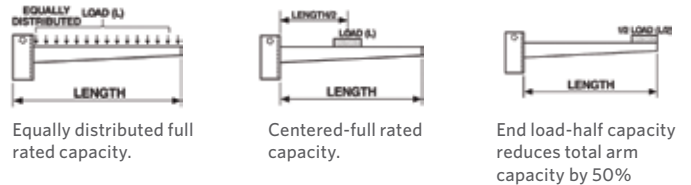
Arm Selection

1. Divide the total weight by the number of arms, as required.
2. Match the load capacity required with the appropriate arm length and select proper arm from table. Arm length should equal load depth.



Arm Loading

All capacities are based on uniformly distributed load.

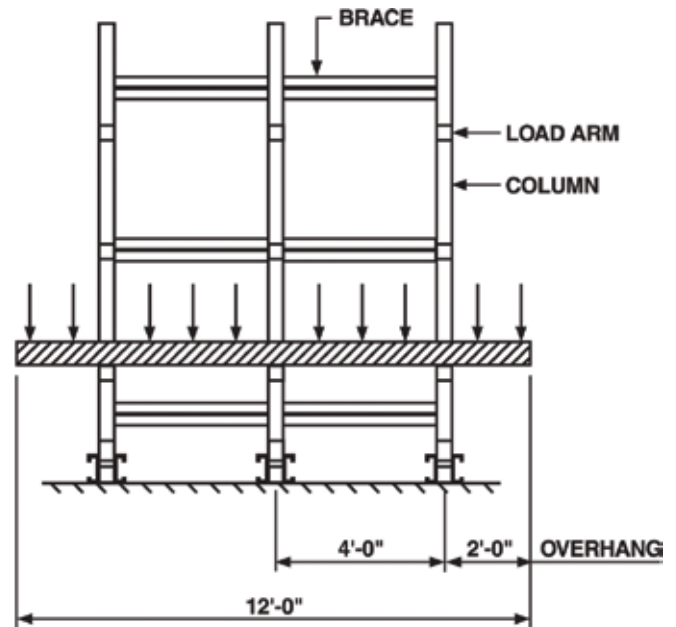


Column Capability

Do not exceed column capacities. Count the number of arms to be used on column; find arm capacity on spec sheet and multiply by number of arms per column.

Typical Cantilever Loading Pattern

Load weights must be evenly distributed over number of arms used to support it. The overhang should equal $\frac{1}{2}$ the column spacing. This will assure even loading on all arms.



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